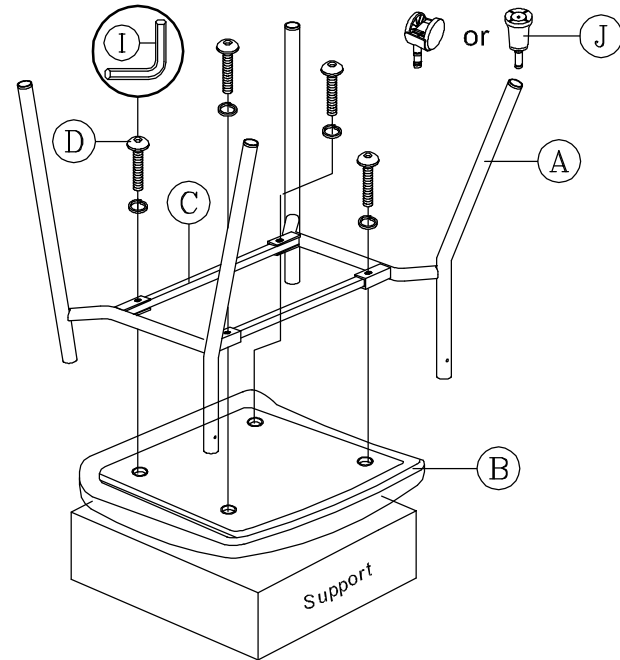
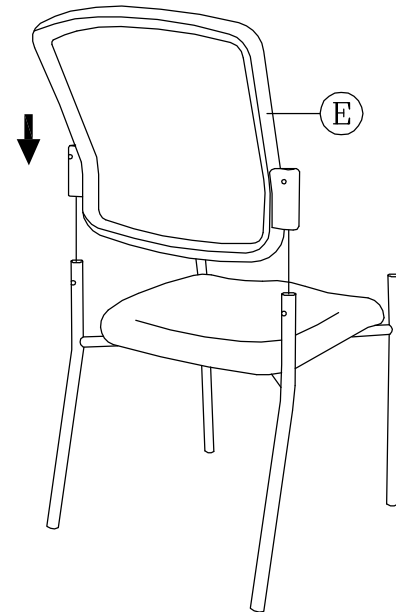


ASSEMBLY INSTRUCTIONS

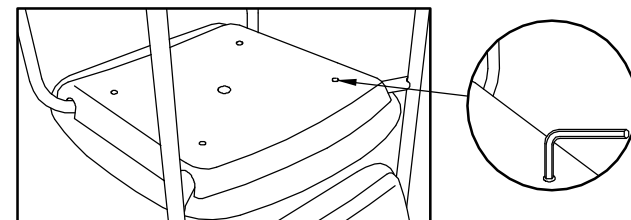
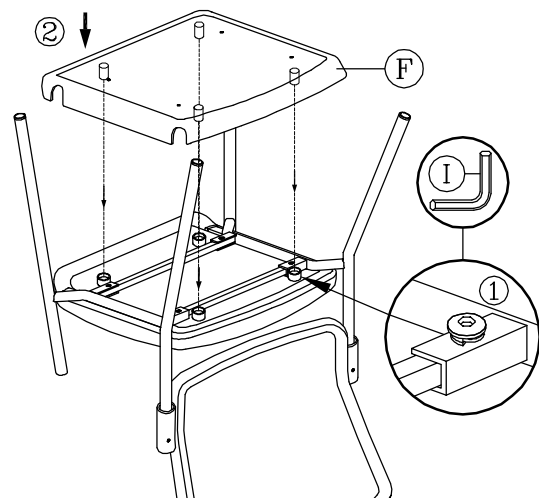
STEP 1. Screw in Seat Screws, but do not tighten completely. Insert casters or glides into leg frames.



STEP 2. Attach the Back (E) onto the rear legs of the chair frame as shown. Ensure the Back is firmly secured onto the rear legs and the pre-drilled screw holes in the rear tube legs and back line up.



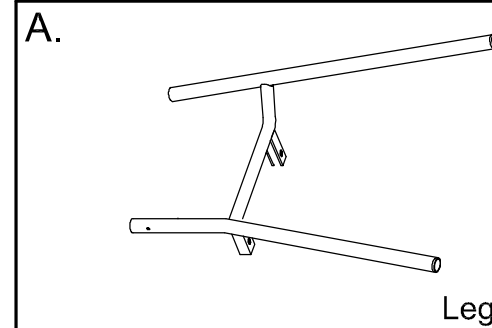
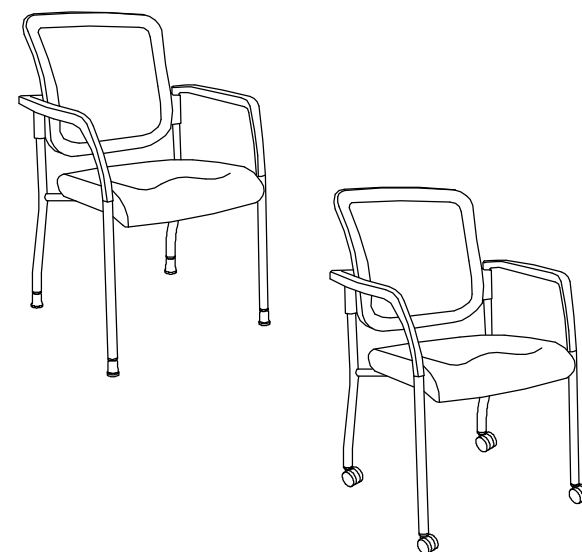
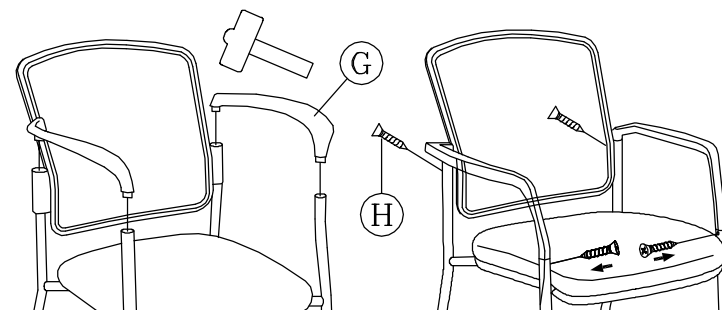
STEP 3. (1) Securely tighten Seat Screws. (2) Position Plastic Seat Cover over Seat Frame, aligning 4 connectors. Push hard until you hear a click to indicate that the Plastic Seat Cover is locked in place.



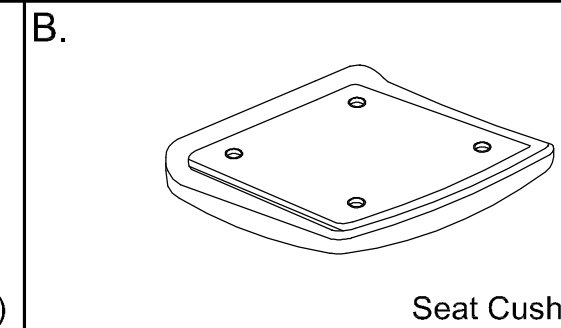
PREVENTIVE MAINTENANCE

- From time to time, check to make sure screws are securely tightened. Holes in Plastic Seat Cover allow for convenient checking.

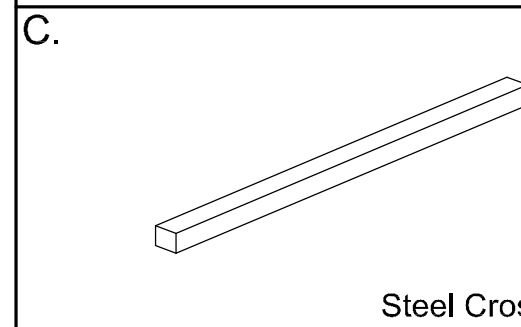
STEP 4. To facilitate assembly and to ensure proper installation, use a rubber mallet when inserting arms.



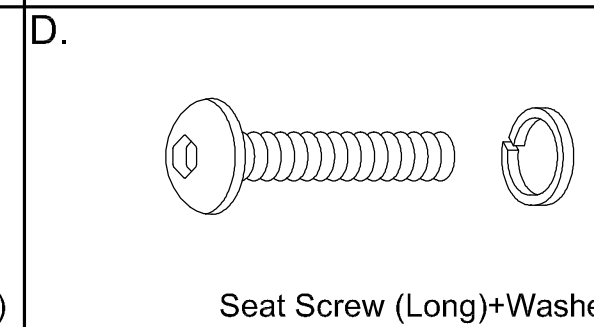
Leg Frame (2)



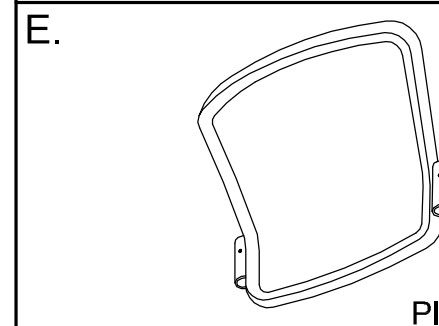
Seat Cushion (1)



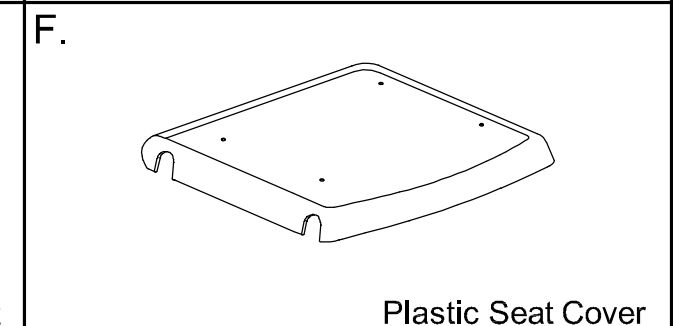
Steel Cross Bar(2)



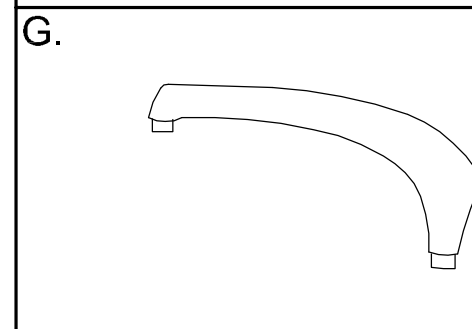
Seat Screw (Long)+Washer(4)



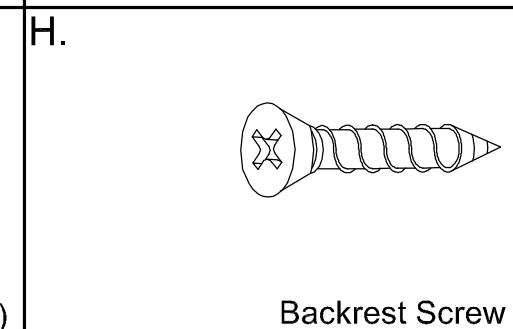
Plastic Backrest



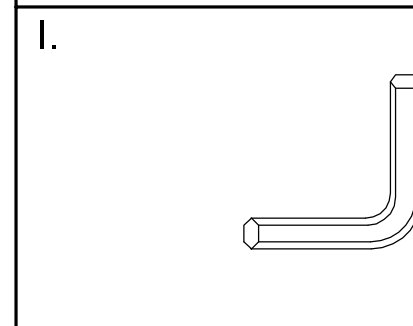
Plastic Seat Cover



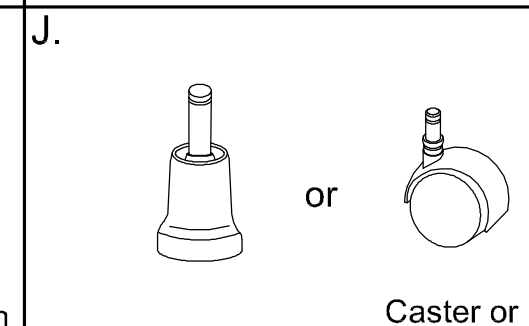
Arm (2)



Backrest Screw (short)(4)



Allen Wrench



Caster or Glide (4)

Model: ALE-EL4314

Manufactured for / Hecho para / Fabriqué pour Alera® / Essendant Co.

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