



ASSEMBLY INSTRUCTIONS

UltraHD® 60" Rolling Workbench (Model No. 20110, 20111)

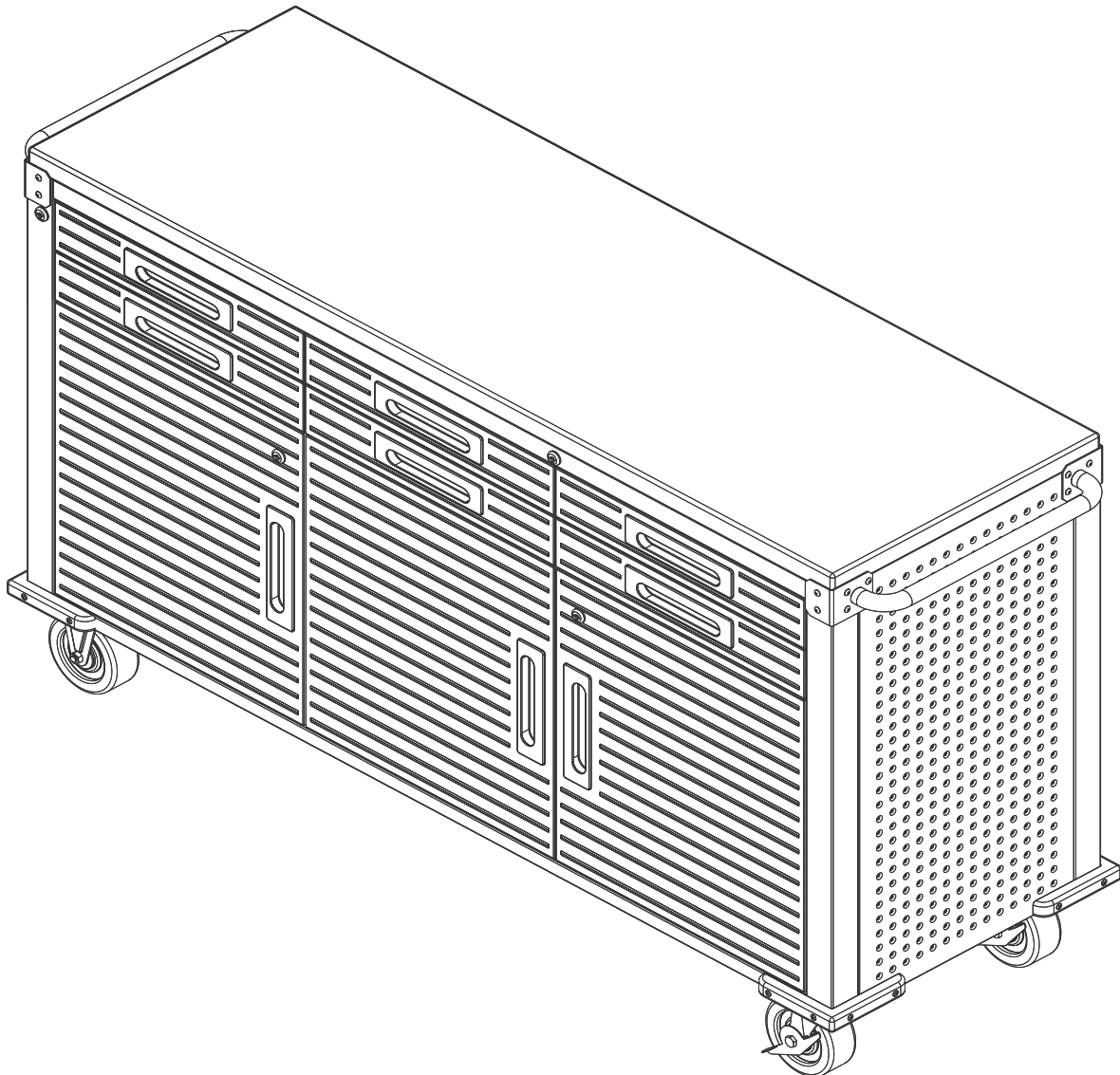
Granite Graphite

60 in. W X 20 in. D X 37.5 in. H
(152.4cm W x 50.8cm D x 95.2cm H)

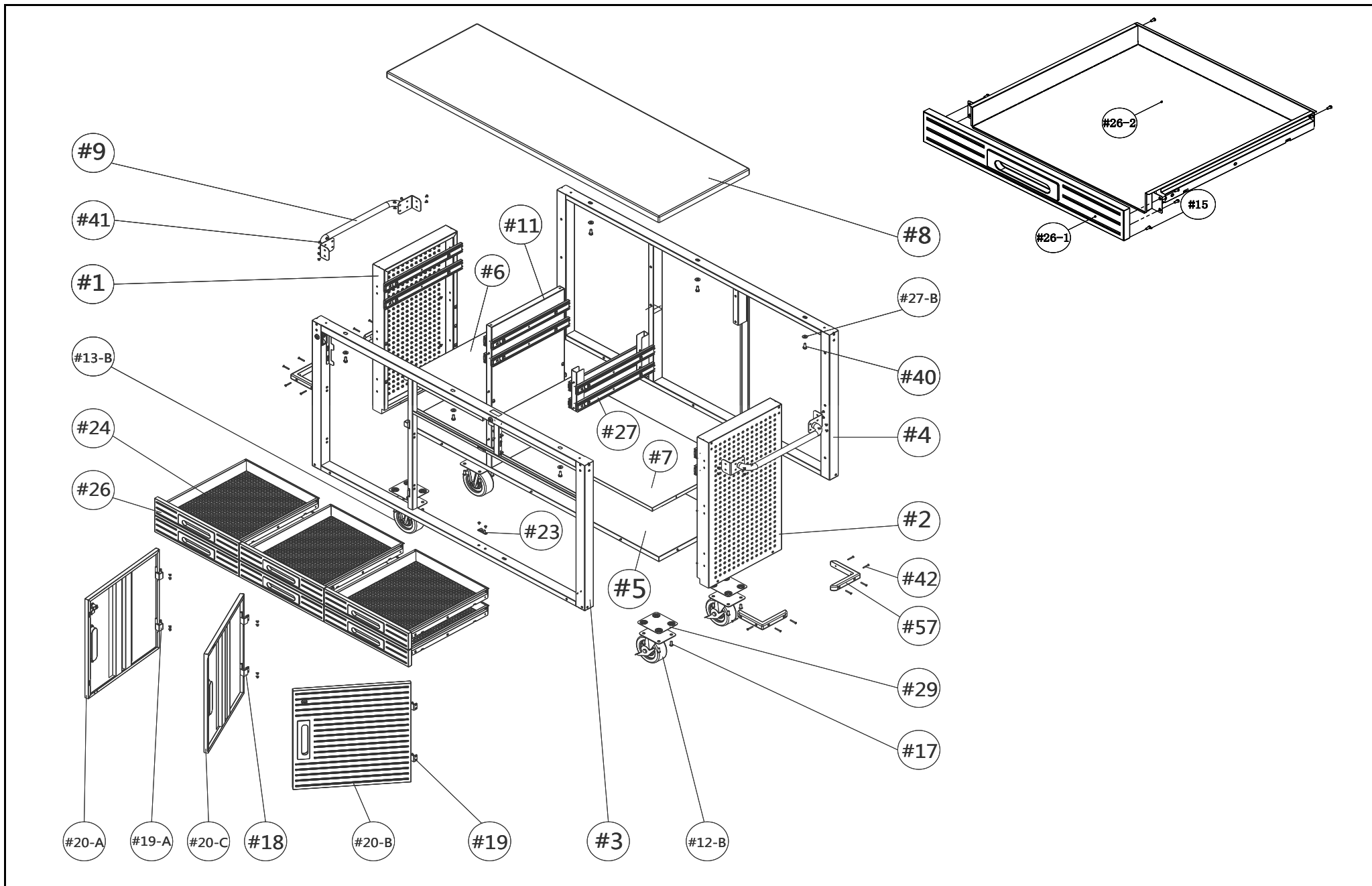
ULTRAGUARD®

FINGERPRINT RESISTANT SURFACES
AND INCREASED DURABILITY

Reference page 11 for special care and
maintenance of stainless steel

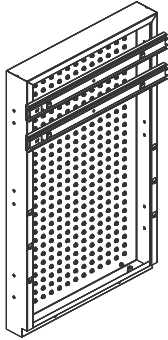


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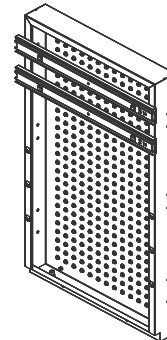


PARTS LIST

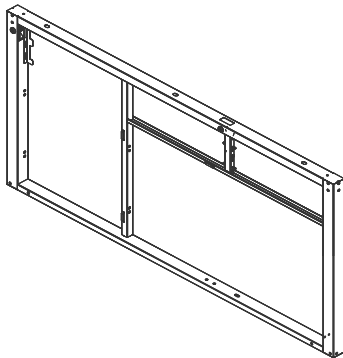
Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 12).



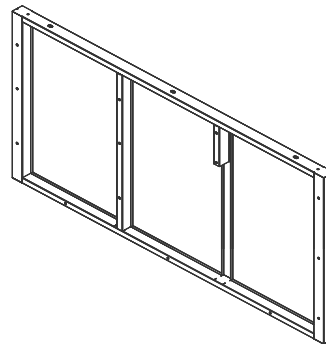
(#1) LEFT SIDE PANEL x 1 PC



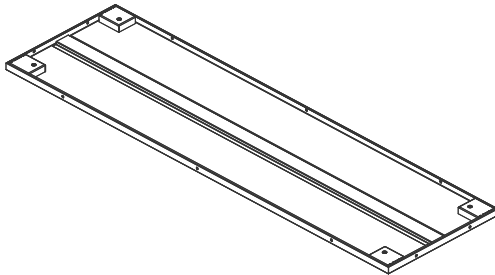
(#2) RIGHT SIDE PANEL x 1PC



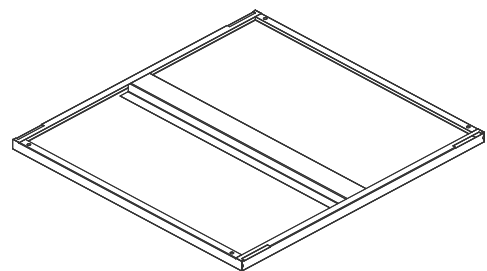
(#3) FRONT FRAME x 1 PC



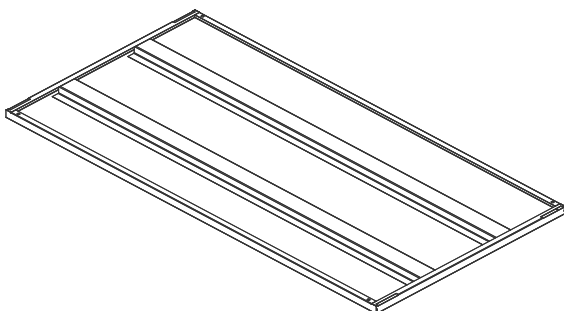
(#4) BACK FRAME x 1 PC



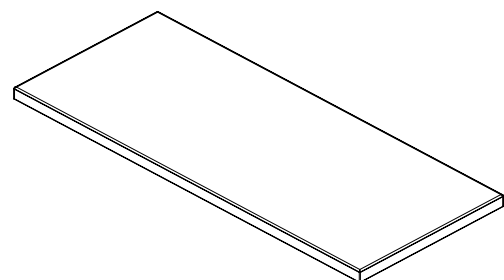
(#5) BASE PANEL x 1 PC



(#6) LEFT SHELF x 1 PC



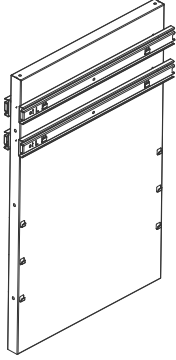
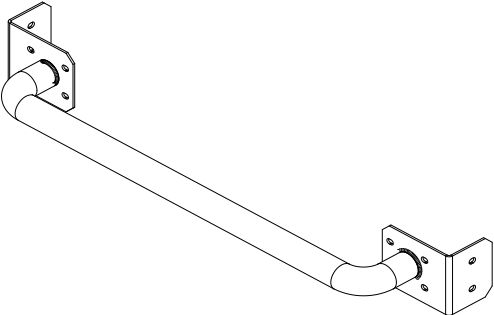
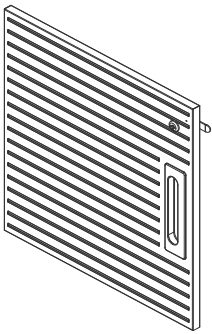
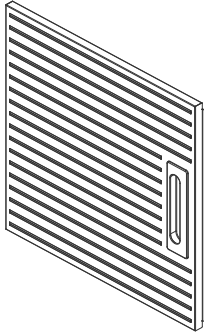
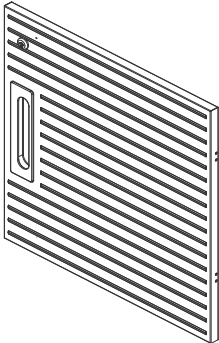
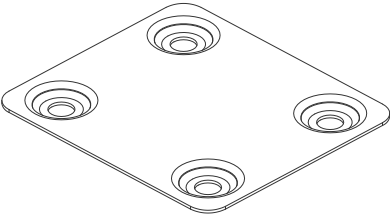
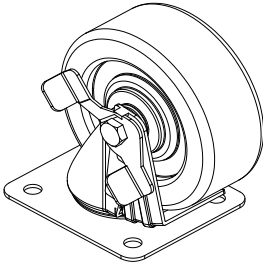
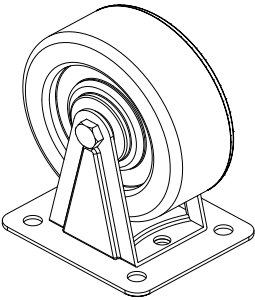
(#7) RIGHT SHELF x 1 PC



(#8) SOLID HARDWOOD TOP x 1 PC

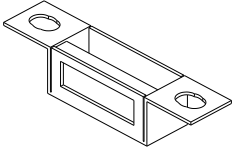
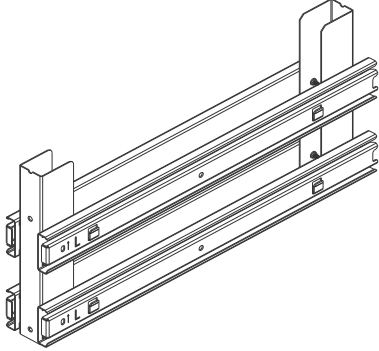
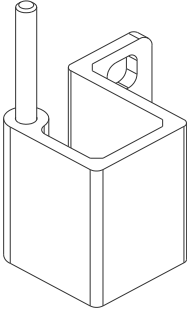
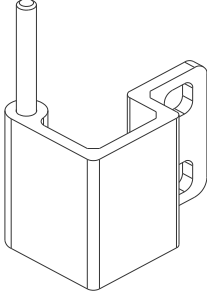
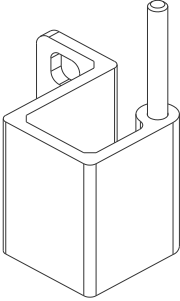
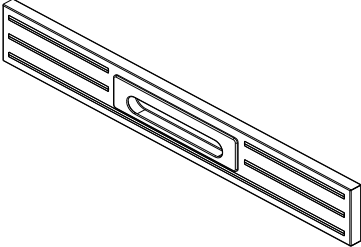
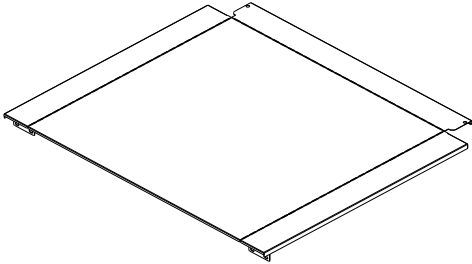
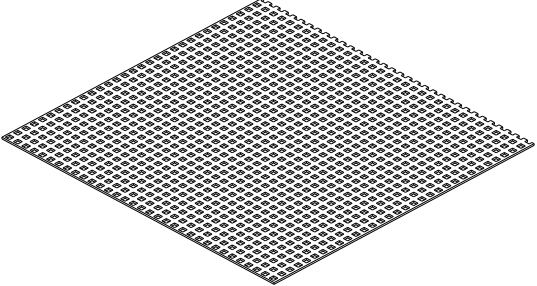
PARTS LIST

Please check the parts carefully according to the parts list. If you are missing any parts, please contact our customer service department. (Please refer to page 12).

	
(#11) LEFT SIDE SLIDER SUPPORT x 1 PC	(#9) PUSH BAR x 2 PCS
	
(#20-A) LEFT DOOR x 1 PC	(#20-C) MIDDLE DOOR x 1 PC
	
(#20-B) RIGHT DOOR x 1 PC	(#29) CASTER SEAT CUSHION x 4 PCS
	
(#12-B) WHEEL WITH BRAKE x 2 PCS	(#13-B) WHEEL W/O BRAKE x 2 PCS

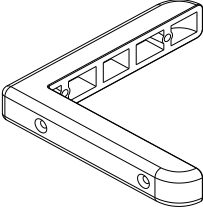
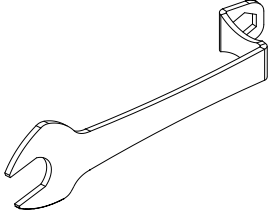
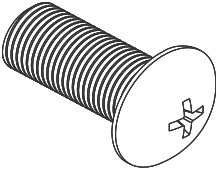
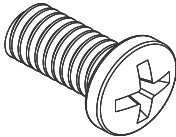
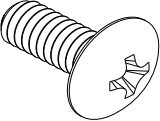
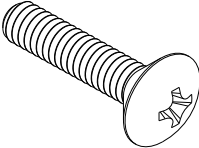
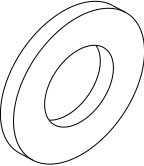
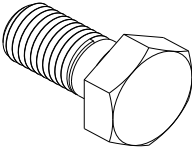
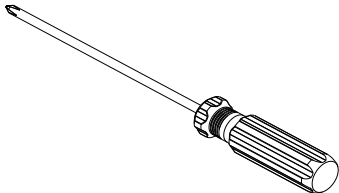
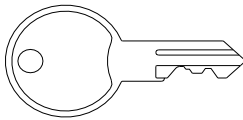
PARTS LIST

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(#23) MAGNET x 1 PC	(#27) RIGHT SIDE SLIDER SUPPORT x 1 PC
	
(#19-A) LEFT SIDE DOOR HINGE x 2 PCS	(#18) LEFT DOOR HINGE x 2 PCS
	
(#19) RIGHT DOOR HINGE x 2PCS	(#26-1) SMALL DRAWER FRONT x 6 PCS
	
(#26-2) SMALL DRAWER CASE x6 PCS	(#24) DRAWER MAT x 6 PCS

PARTS LIST

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(#57) BUMPER x 4 PCS	(#25) WRENCH x 1 PC
	
(#17) SCREW D (M8 x 18L) x 16 PCS	(#15) SCREW B (M4 x 8L) x 78 PCS
	
(#41) SCREW F (M4 x 8L) x 70 PCS	(#42) SCREW G (M4 x 30L) x 16 PCS
	
(#27-B) WASHER (M8) x 6 PCS	(#40) SCREW E (M8 x 18L) x 6 PCS
	
(#21) SCREW DRIVER x 1 PC	(#22) KEY x 4 PCS

UltraHD® Rolling Workbench (Model No. 20110, 20111)

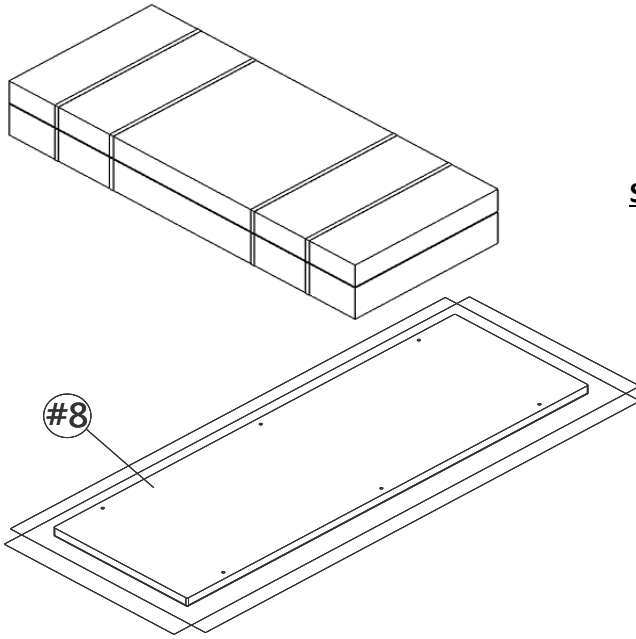


NOTE: We recommend using TWO people to assemble the workbench.



TIP: A magnetic screwdriver is included for your convenience. If a power screwdriver is used, keep on a low torque setting.

Step 1. Open both boxes, locate and remove the cardboard box containing the Solid Hardwood Top (#8). Set the other parts to the side. When assembling this item, place the Solid Hardwood Top up side down on the cardboard to avoid scratching the top surface.



Step 2. Install Back Frame (#4) to Solid Hardwood Top (#8).

[Use the Wrench (#25) for this step]

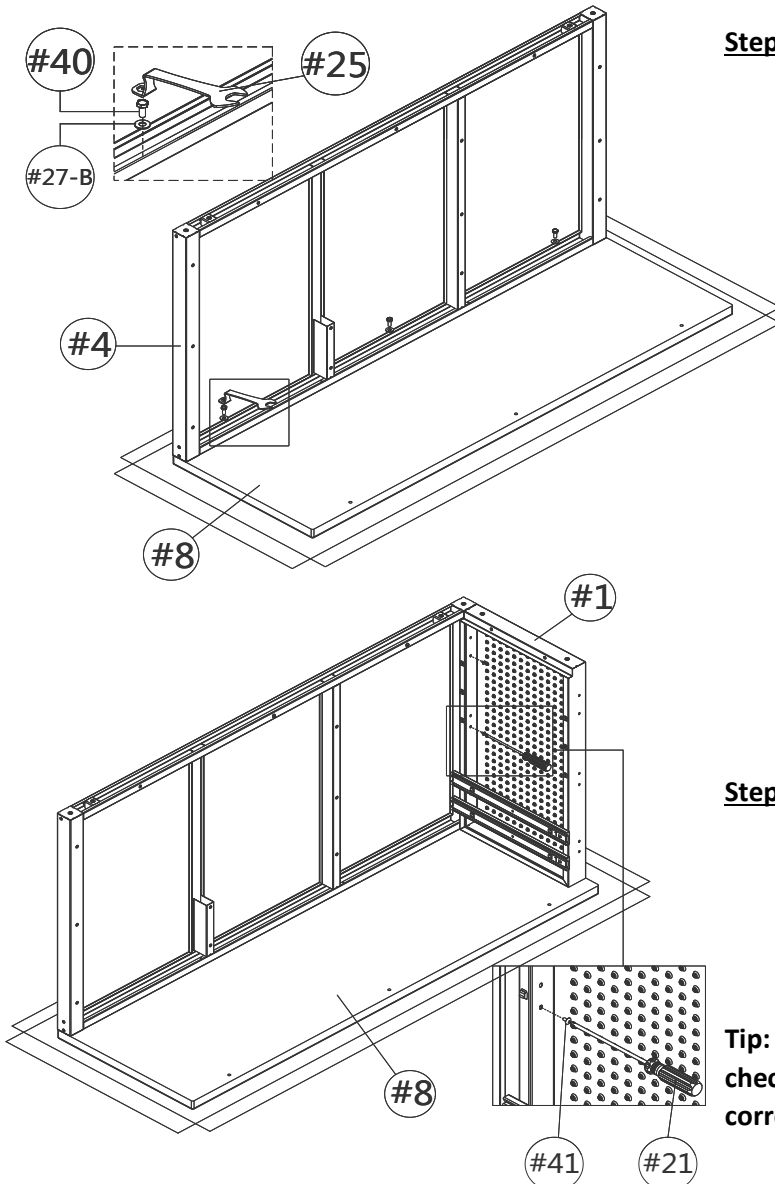
Place the Back Frame (#4) as the left picture shows and use 3 pcs of Screw E (#40) and Washers (#27-B) to fasten. Attach the "Top" of the Back Frame (#4), as indicated by the attached sticker, to the Solid Hardwood Top (#8). The Solid Hardwood Top has no set front or back end.

Note: Ensure the back and side are flush with the Solid Hardwood Top. When assembling a part, do not tighten any screws completely until all screws for that part have been partially screwed in.

Step 3. Install Left Side Panel (#1).

Attach Left Side Panel (#1) to Back Frame (#4), making sure the "Top" of Left Side Panel (#1) is on the Solid Hardwood Top (#8). Use 3 pcs of Screw F (#41) and Screw Driver (#21) to fasten.

Tip: Once the Left Side Panel (#1) is securely fastened, check to make sure the slider motion is operating in the correct direction (Away from the Back Frame (#4)).



UltraHD® Rolling Workbench (Model No. 20110, 20111)



NOTE: We recommend using TWO people to assemble the workbench.



Step 4. Install Left Side Slider Support (#11)

Attach the Left Side Slider Support (#11) to the Back Frame (#4), make sure the "Top" of Left Side Slider Support (#11) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns.

Use 3 pcs of Screw F (#41) and Screwdriver (#21) to fasten.

Note: The Drawer Slides will face those on the Left Side Panel (#1).

Step 5. Install Right Side Slider Support (#27)

Attach the Right Side Slider Support (#27) to the Back Frame (#4), make sure the "Top" of Right Side Slider Support (#27) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns.

Use 2 pcs of Screw F (#41) and Screwdriver (#21) to fasten.

Note: The Drawer Slides will face those on the Right Side Panel (#2).

Step 6. Install the Right Side Panel (#2).

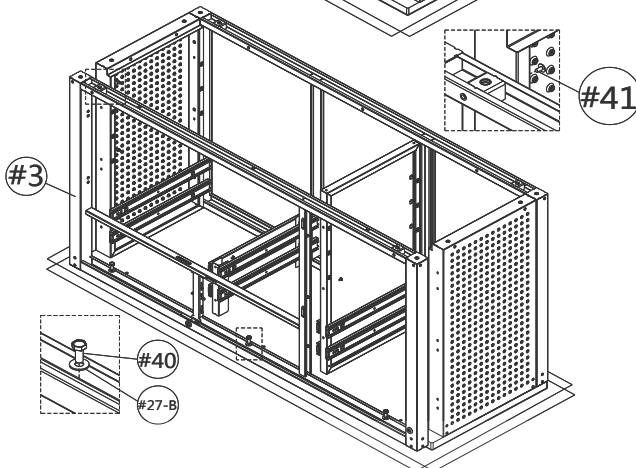
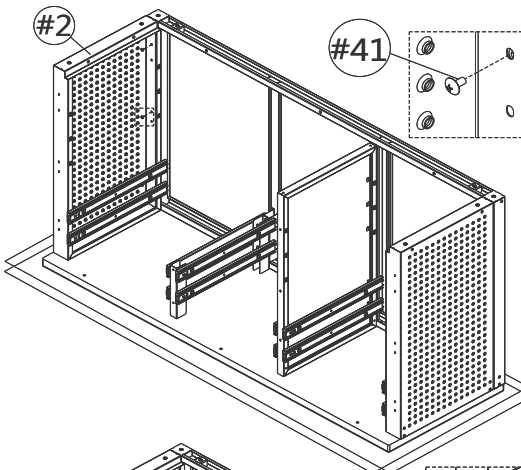
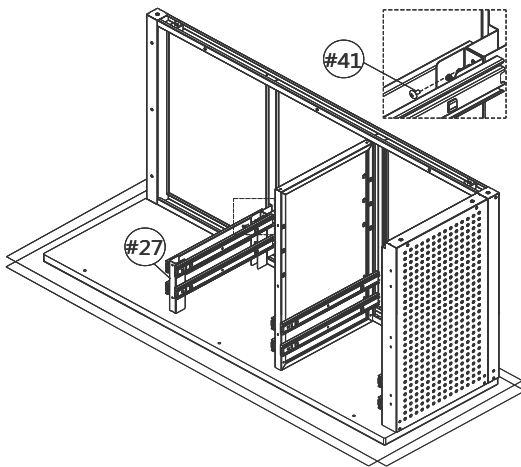
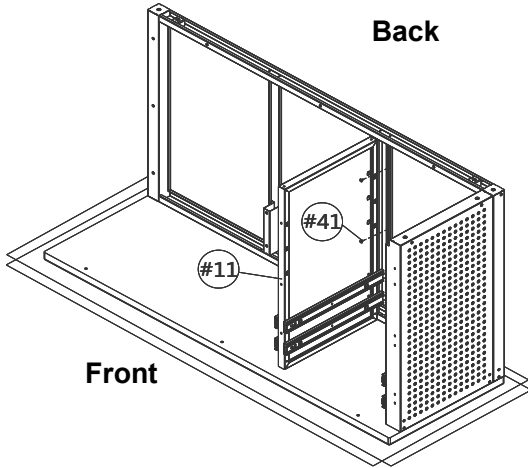
Attach the Right Side Panel (#2) to the Back Frame (#4), make sure the "Top" of Right Side Panel (#2) is close to the Solid Hardwood Top (#8). The "Top" is indicated by a sticker on one of the vertical columns. Use 3 pcs of Screw F (#41) and Screw Driver (#21) to fasten.

Step 7. Install the Front Frame (#3).

A: Attach the "Top" of the Front Frame (#3) to the Solid Hardwood Top (#8). The other screw holes will align with the Left and Right Side Panels (#1 and #2), Left Side Slider Support (#11) and Right Side Slider Support (#27).

B: Use 11 pcs of Screw F (#41) and Screwdriver (#21) to fasten the Front Frame (#3) on the Left and Right Side Panels (#1 and #2), Left Side Slider Support (#11) and Right Side Slider Support (#27).

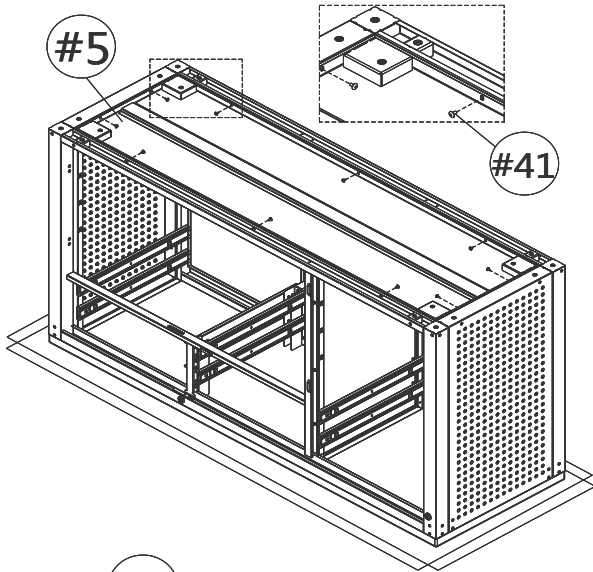
C: Make sure the four edges of the Cabinet are aligned, then fasten the Front Frame (#3) on the Solid Hardwood Top (#8) by using 3 pcs of Washer (#27-B) and Screw E (#40) with Wrench (#25).



UltraHD® Rolling Workbench (Model No. 20110, 20111)

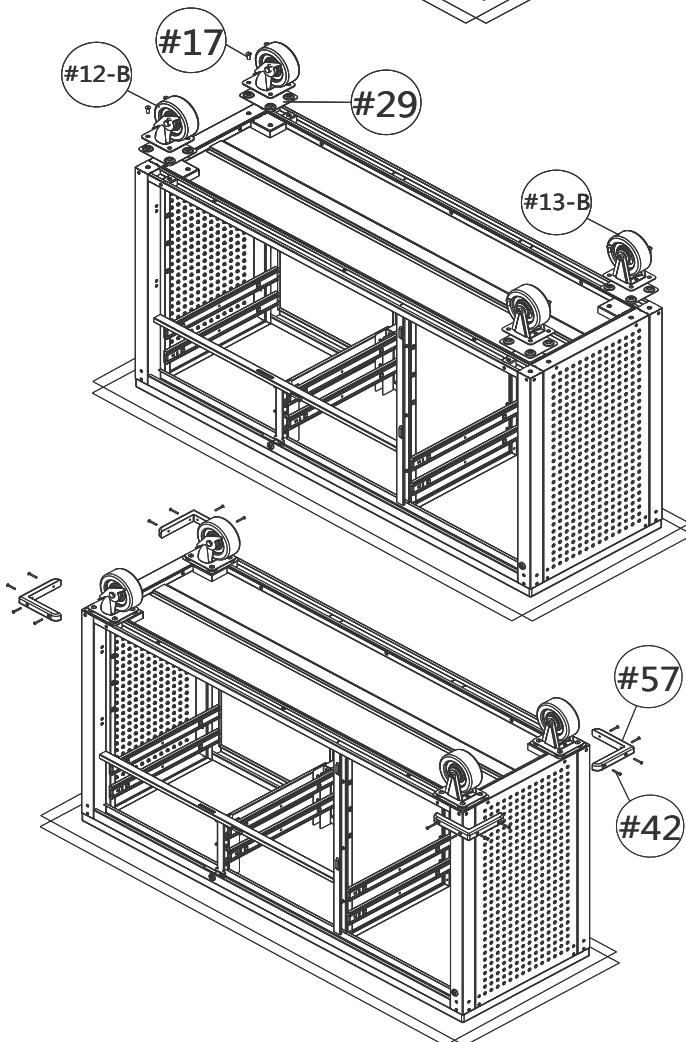


NOTE: We recommend using TWO people to assemble the workbench.



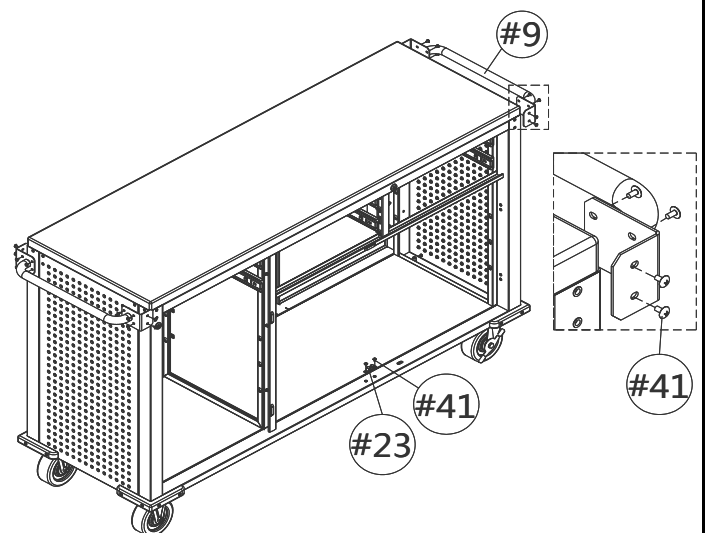
Step 9. Install Base Panel (#5)

Attach Base Panel (#5) to the rest of the unit as the left picture shows. Use 10 pcs of Screw F (#41) and Screw Driver (#21) to fasten.



Step 10. Install caster seat cushion (#29) and Wheels (#12-B and #13-B)

Attach 4pcs (#29) caster seat cushion and 4pcs wheels (#12-B and #13-B) on the frame as shown in left picture, use the 16pcs (#17) screws D to tighten them. Make sure that the (#13-B) Fixed wheels w/o Brakes are on the same end (right or left side) of the Work Bench. Also the (#12-B) Swivel wheel with brake.



Step 11. Install Bumpers (#57)

Attach Bumpers (#57) to the bottom four corners of Workbench. Use 16 pcs of Screw G (#42) to fasten. Then, rotate/stand the Workbench upright.

Step 12. Install Push Bars (#9) and Magnet (#23)

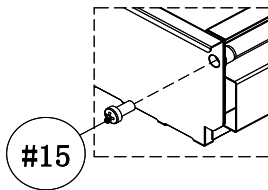
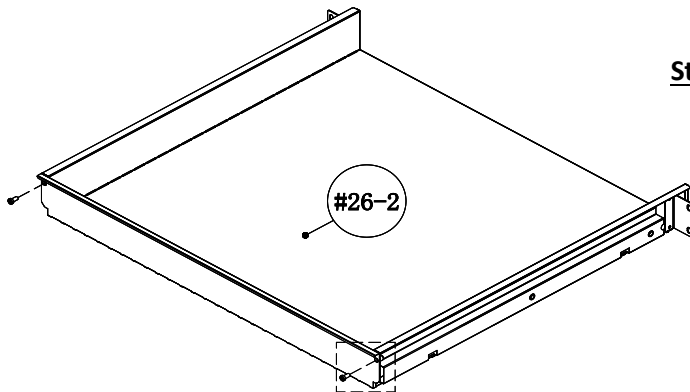
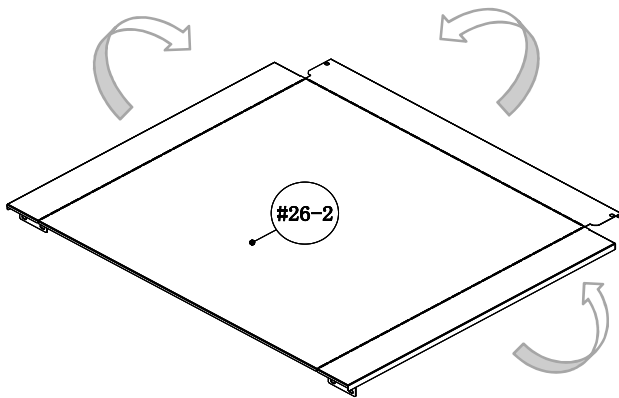
A: Attach Push Bars (#9) on both the Left and Right Side Panels (#1 and #2). Use 24 pcs of Screw F (#41) to fasten.

B: Use 2 pcs of Screw F (#41) to fasten the Magnet (#23) on the Front Frame (#3).

UltraHD® Rolling Workbench (Model No. 20110, 20111)



NOTE: We recommend using TWO people to assemble the workbench.



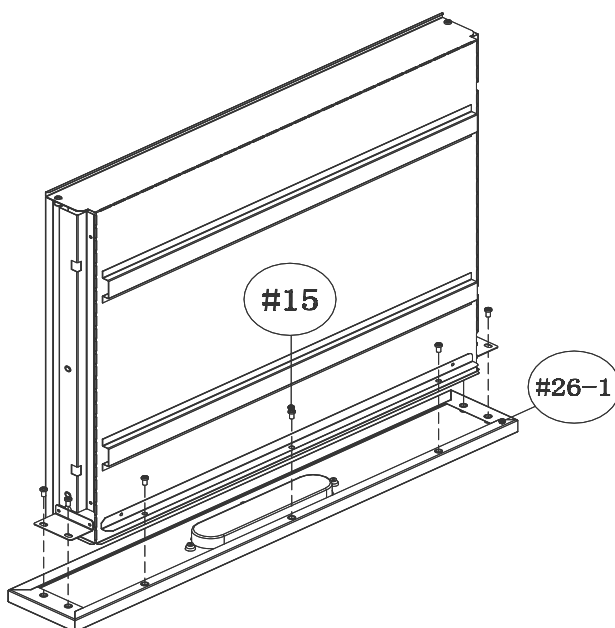
Step 13. A. Fold up all three panels of the Small Drawer Body (#26-2).

B. Use 2pcs Screw B (#15) to tighten the back panel to the drawer left and right panels.

Note: Do not tighten the screws all the way, until part C is completed.

C. Slide the Left and Right Drawer Panel into Small Drawer Front (#26-1) as the detail picture shows. Use 7pcs Screw B (#15) to tighten.

NOTE: Once all the drawer panels are aligned, tighten all the drawer screws.



UltraHD® Rolling Workbench (Model No. 20110, 20111)



NOTE: We recommend using TWO people to assemble the workbench.



Step 14. Place the Drawers.

A. Pull out the sliders completely, then put the drawer to the sliders, make sure the square holes on the drawer side panels are line up, and the drawer is hook on the sliders completely as show left.

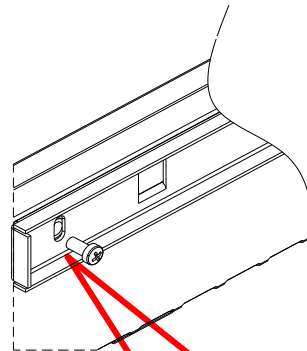
B. Use 4pcs of Screw B (#15) to tighten on drawer slides.

C. Repeat step 14, install the other 3pcs middle drawers (#26).

D. Put 1pcs (#24) Drawer mat into each drawer.

Note: After all drawers are installed, the gap between the drawers is uneven, you can loosen the screws on the inner rail and adjust the drawer up and down.

Note: Pull out the ball bearing track completely before you attach drawer.



The oval hole at the front of the slider allows for the gaps between the drawers to be adjusted. Make the adjustments once all the

Hook cutaway view

CAUTION

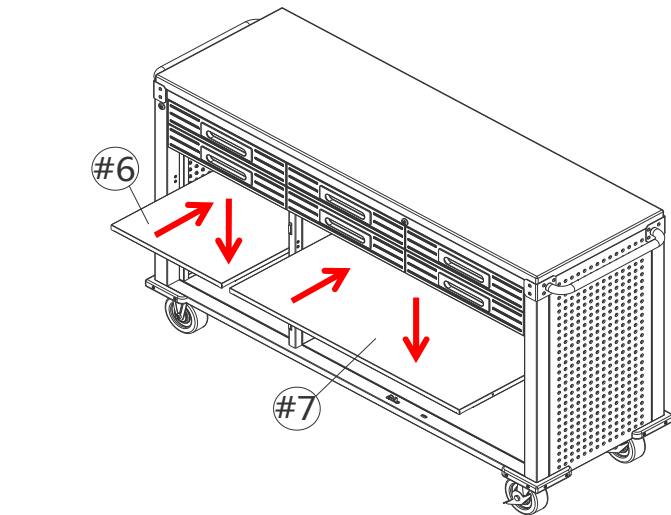


Only open one drawer at a time to avoid tipping. 30 lbs. maximum loading for each drawer.

UltraHD® Rolling Workbench (Model No. 20110, 20111)



NOTE: We recommend using TWO people to assemble the workbench.



Step 15. Install Left Shelf (#6) and Right Shelf (#7)

Place the Left Shelf (#6) and Right Shelf (#7) in unit at the desired height and ensure that all four corners are secured on the hooks in the front and back.

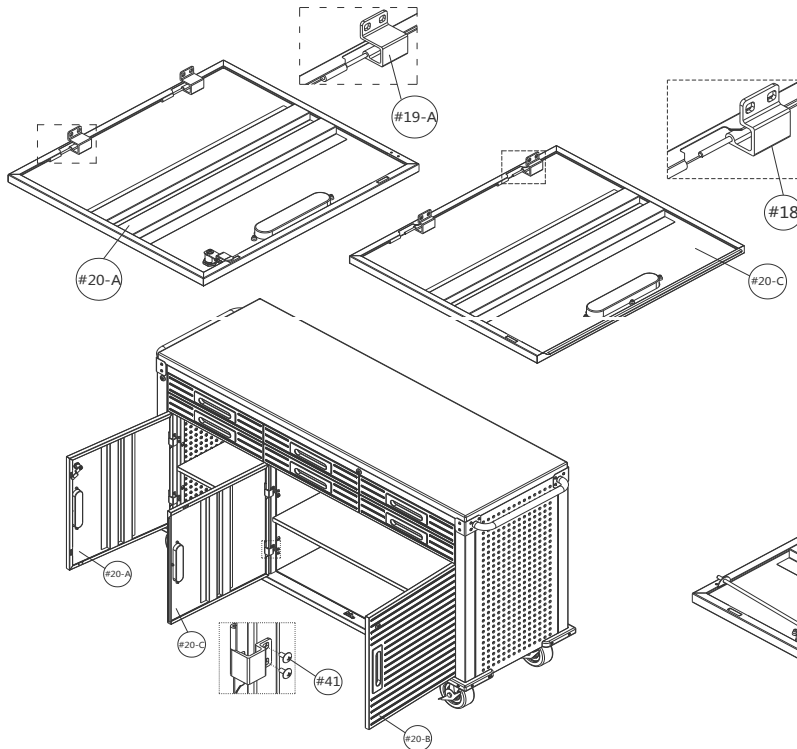
Note: The height of the shelf can be adjusted according to the hook in the cabinet.

Step 16. Install the Left Door (#20-A) and Middle Door (#20-C), Right Door (#20-B).

A. Insert 2 pcs of Left Side Door Hinge (#19-A) on to the Left Door (#20-A). Insert 2 pcs of Left Door Hinge (#18) on to the Middle Door (#20-C). Insert 2 pcs of Right Door Hinge (#19) on to the Right Door (#20-B).

B. Attach the Left Door (#20-A) to the left side of the door frame and Middle Door (#20-C) to the middle of the door frame and Right Door (#20-B) to the right side of the door frame. Use 12 pcs Screw F (#41) to fasten.

Note: The door hinge screw holes have tolerance, enabling the doors to be adjusted and centered in the frame.



Stainless Steel Maintenance:

These parts have an UltraGuard® fingerprint resistant finish. Do not use traditional stainless steel cleaners on this unit. Lightly wipe off once a month with clean warm water and a soft cloth (preferably a micro fiber cloth). This is the safest formula to prevent new stains from appearing over time and manage unwanted fingerprints or grease marks. Remember to always wipe in the direction of the surface grain (NEVER ACROSS) and always use a lint-free cloth. Once the surface is clean, thoroughly wipe dry with a soft absorbent cloth.

UltraHD® Wood Top

Although great care is taken to hand select consistent wood top color and grain for UltraHD® products, there can and will be natural variations in color and graining between finished products. These variations contribute to the beauty of using a natural material as a workbench and are considered standard quality. Variations of color within these standards and minor scratches in the clear coat finish will not be a reason for replacement. If the wood top is received with excessive damage or splitting, Seville Classics® will guarantee replacement of the wood top.

Restore Shallow Scratches or Chips

If the wood top becomes scratched and chipped over time or during assembly, a Polyurethane finish can be applied to help restore the wood's natural texture, as well as protect the surface from future damage.

Applying a Polyurethane Coating

Please follow the manufacturer's instruction on the product for application.

CONTACT INFORMATION

If you are missing any parts, have any questions, or need additional assistance in assembly, please contact our bilingual (English and Spanish) customer service department at:



Seville Classics, Inc.

19401 Harborage Way Torrance, CA 90501 USA

Telephone: (800) 323-5565 within USA

Fax: (310) 533-3899

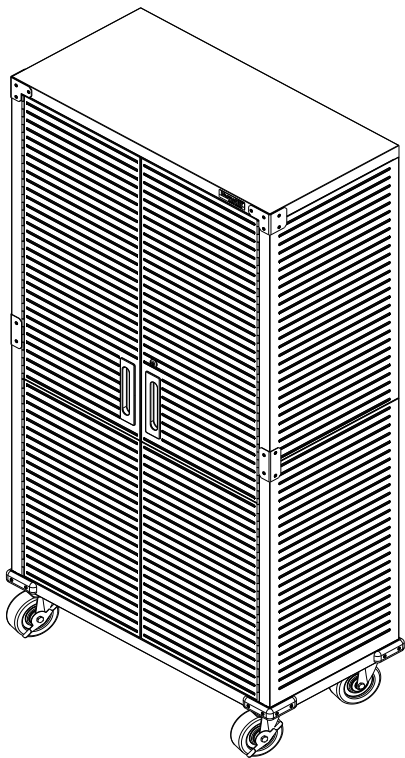
Hours: 9:00am - 4:30pm (Pacific Standard Time)

E-mail: support@sevilleclassics.com

Website & Online Store: www.sevilleclassics.com

*****Please visit our website or call and inquire about our additional UltraHD Line*****

UltraHD® Line



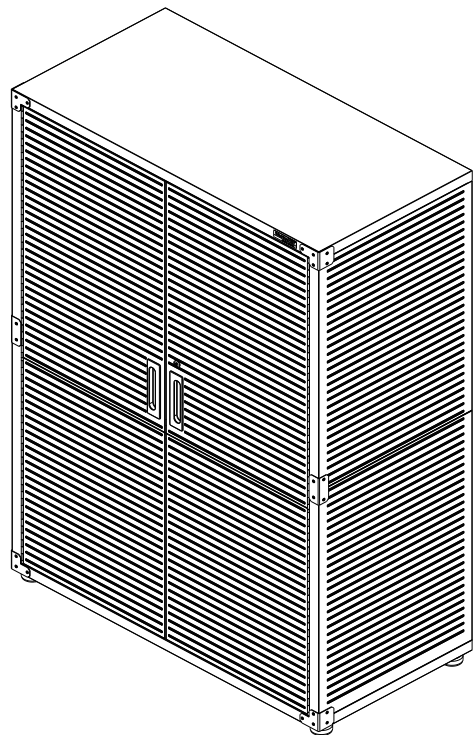
UltraHD® Tall Storage Cabinet

Model No. 16236 (Granite)

Model No. 20143 (Graphite)

Model No. 20153 (Red)

Model No. 20133 (White)



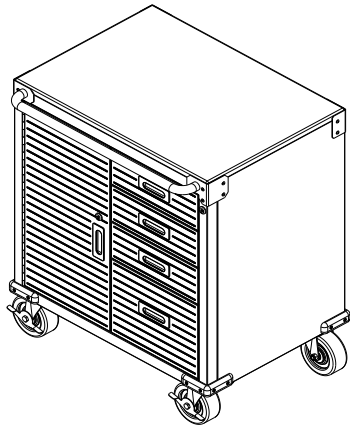
UltraHD® Mega Storage Cabinet

Model No. 16238 (Granite)

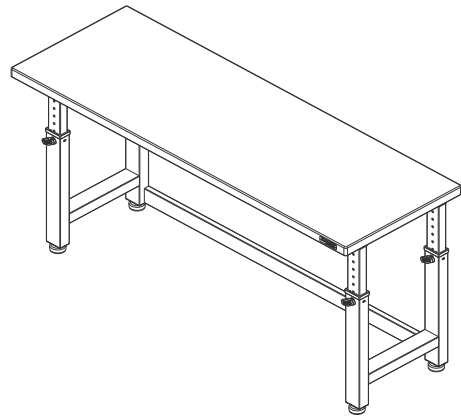
Model No. 20148 (Graphite)

Model No. 20158 (Red)

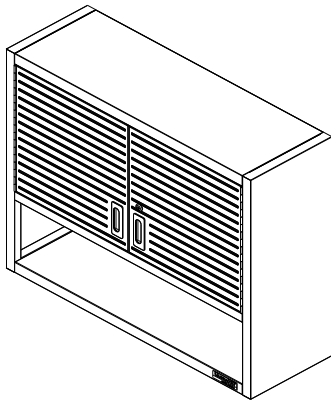
UltraHD® Line



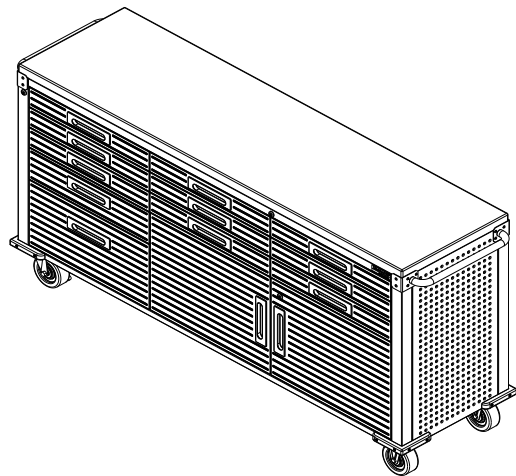
UltraHD® 4-Drawer Rolling Cabinet
Model No. 20205 (Granite)
Model No. 20252 (White)
Model No. 20258 (Graphite)



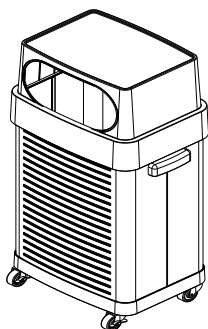
UltraHD® 6-Foot Height Adjustable Workbench
Model No. 20292 (Granite)
Model No. 20293 (Graphite)



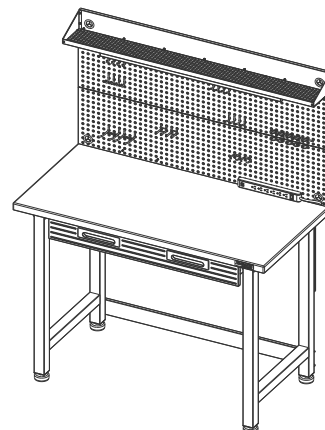
UltraHD® Wall Cabinet with Open Shelf
Model No. 20230 (Granite)
Model No. 20140 (Graphite)
Model No. 20150 (Red)



UltraHD® 2-Door Rolling Workbench
Model No. 20262 (Granite)
Model No. 20142 (Graphite)
Model No. 20152 (Red)



UltraHD® Rolling Trash Bin
Model No. 20215



UltraHD® Lighted Workcenter
Model No. 20247 (Granite)
Model No. 20246 (Graphite)
Model No. 20157 (Red)