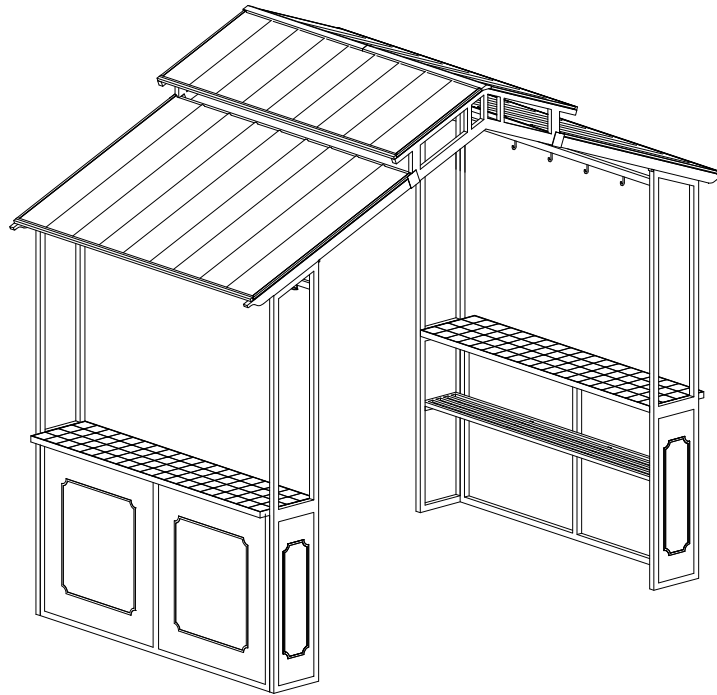


Dunkirk Grill Gazebo

Item#: L-GZ326PST-2D



Congratulations on your purchase of our SUNJOY Dunkirk Grill Gazebo. Our clear, easy to follow, step-by-step instructions will guide you through the assembly process from start to finish.

WARNING:

- This unit is heavy. Do not assemble this item alone. 6 to 8 people are recommended for safe assembly.
- Keep all children and pets away from assembly area. Children and pets should be supervised when they are in the area of the Gazebo construction.
- Keep assembly area at least 6ft/1.8m from any obstruction such as a fence, garage, house, overhanging branches, laundry line or electrical wires.
- Some parts may contain sharp edges. When assembling and using this product, basic safety precautions should always be followed to reduce the risk of personal injury and damage to the product. Please read all instructions before assembly and use.
- Assemble on level ground.
- Check all bolts for tightness before use, and periodically check and tighten bolts as necessary.
- For outdoor use only

IMPORTANT

Please take time to read these instructions thoroughly and follow each step carefully for safe and easy operation. Keep this manual for future reference.

For technical assistance on assembly or replacement parts, call Sunjoy Industries at 1-866-578-6569 from 8:30AM to 5:30PM EST, or email us at sams@sunjoygroup.com, or visit www.sunjoydirect.com for assistance.

Parts List

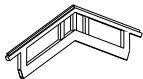
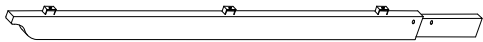
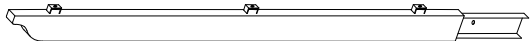
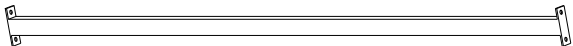
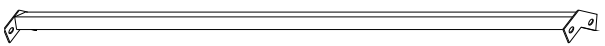
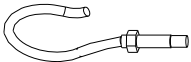
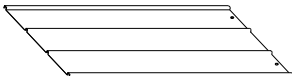
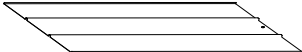
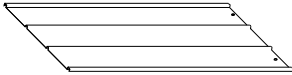
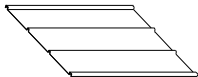
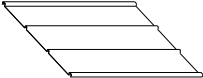
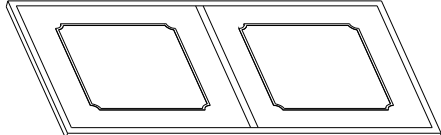
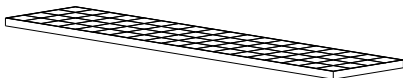
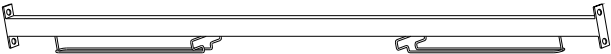
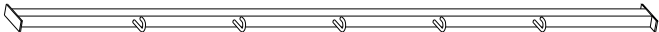
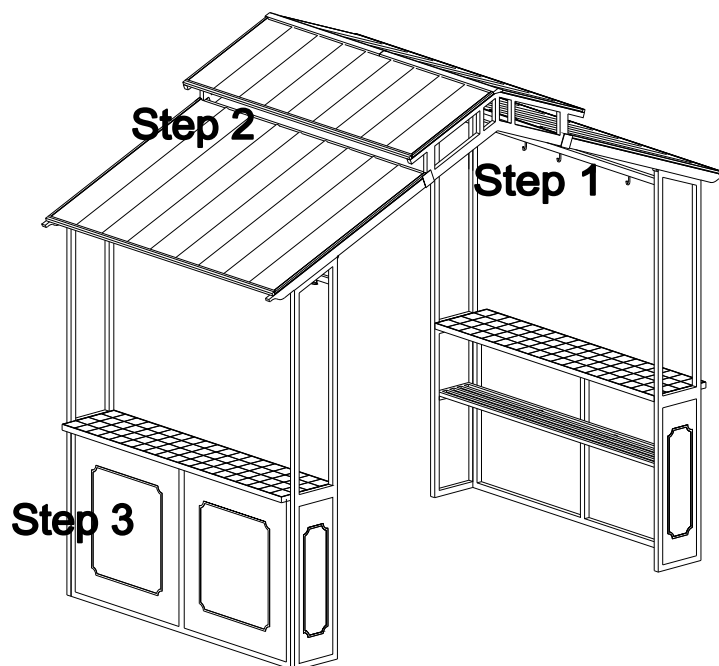
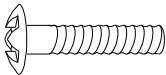
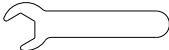
Top Screen	A	2	
Tilt Beam 1	B1	2	
Tilt Beam 2	B2	2	
Baffler	B3	4	
Upper Connection Pole	C1	2	
Lower Connection Pole	C2	2	
Top Connection Pole	D1	1	
Top Hook	D2	2	
Cover Supporting Bar	E	4	
Big Cover 1	F1	2	
Big Cover 2	F2	2	
Big Cover 3	F3	2	
Small Cover 1	G1	2	
Small Cover 2	G2	2	
Small Cover 3	G3	2	
Cover Panel	H	1	
Post 1	I1	2	
Post 2	I2	2	
Screen	J	2	

Table Top	K	2	
Shelf	L	2	
Hanger Bar	M	1	
Hook Rack	N	1	
Cover Panel Presser	O	32	
Corner Slice	P	8	



Hardware Pack 1

AA	Bolt M6X15	28 PCS	
BB	Flat Washer M6	32 PCS	
CC	Bolt M6X30	4 PCS	
Z	Wrench M6	1 PC	

Step 1

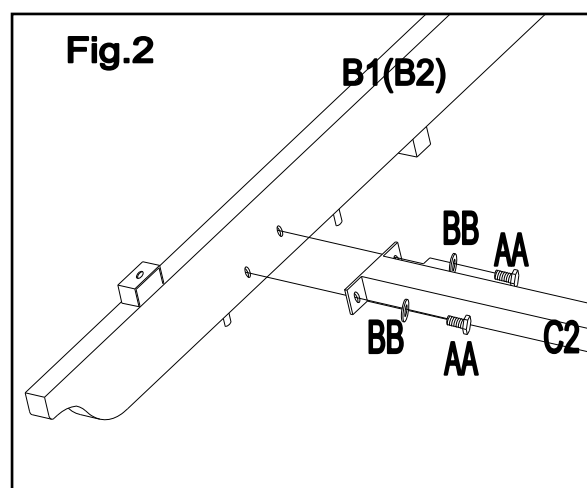
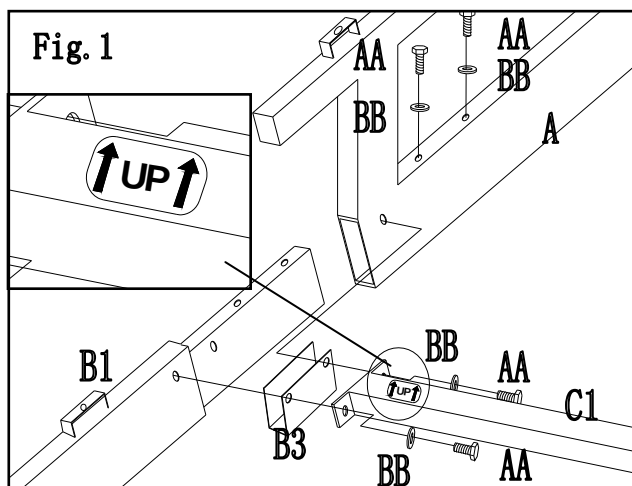
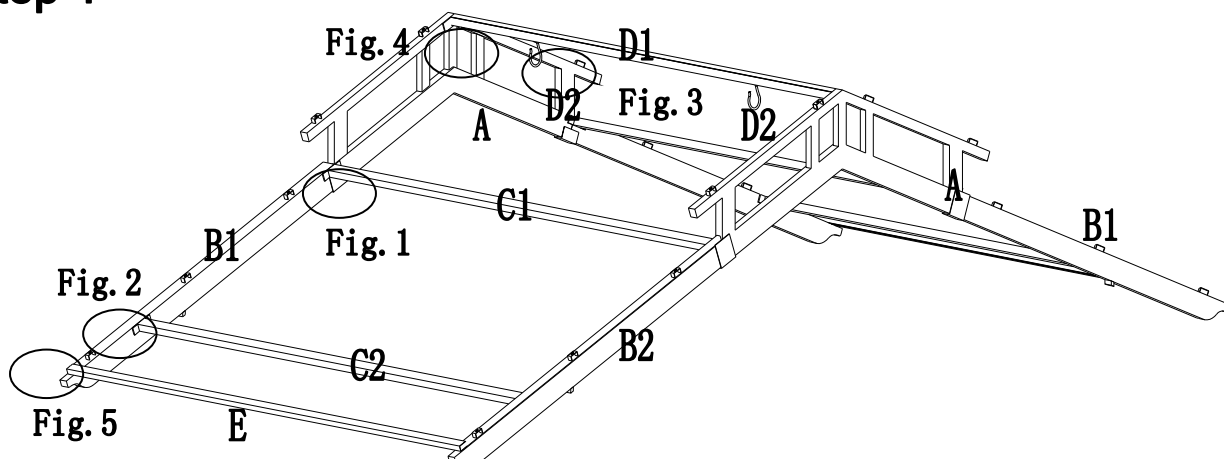


Fig 1: Insert Tilt Beam 1 (B1) to Top Screen (A), and tighten them with Baffle (B3) by Bolt (AA) and Flat Washer (BB). Use the same way for Tilt Beam (B2). Then tighten Upper Connection Pole (C1) to it by Bolt (AA) and Flat Washer (BB) (Side with mark "UP" up)

Fig 2: Tighten one end of Lower Connection Pole (C2) to Tilt Beam 1 (B1), the other end of Lower Connection Pole (C2) to Tilt Beam 2 (B2), with Bolt (AA) and Washer (BB).

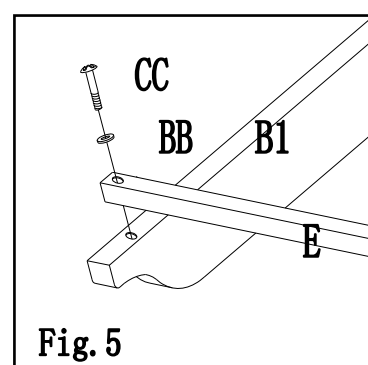
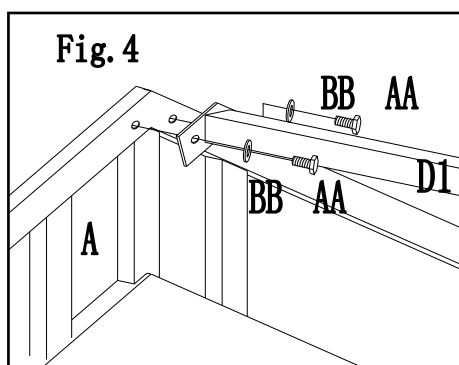
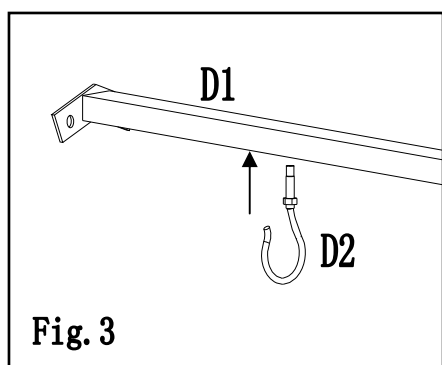
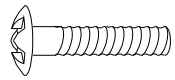
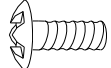
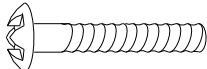


Fig.3: Attach Top Hook (D2) to Top Connection Pole(D1)

Fig.4: Connect Top Connection Pole (D1) to Top Screen (A) by Bolt (AA) and Flat Washer (BB).

Fig.5: Tighten Cover Supporting Bar (E) to the Tilt Beam (B1&B2) by Bolt (CC) and Flat Washer (BB)

Hardware Pack 2

BB	Flat Washer M6	36 PCS	
CC	Bolt M6X30	4 PCS	
DD	Bolt M6X15	30 PCS	
EE	Bolt M6X40	2 PCS	

Step 2

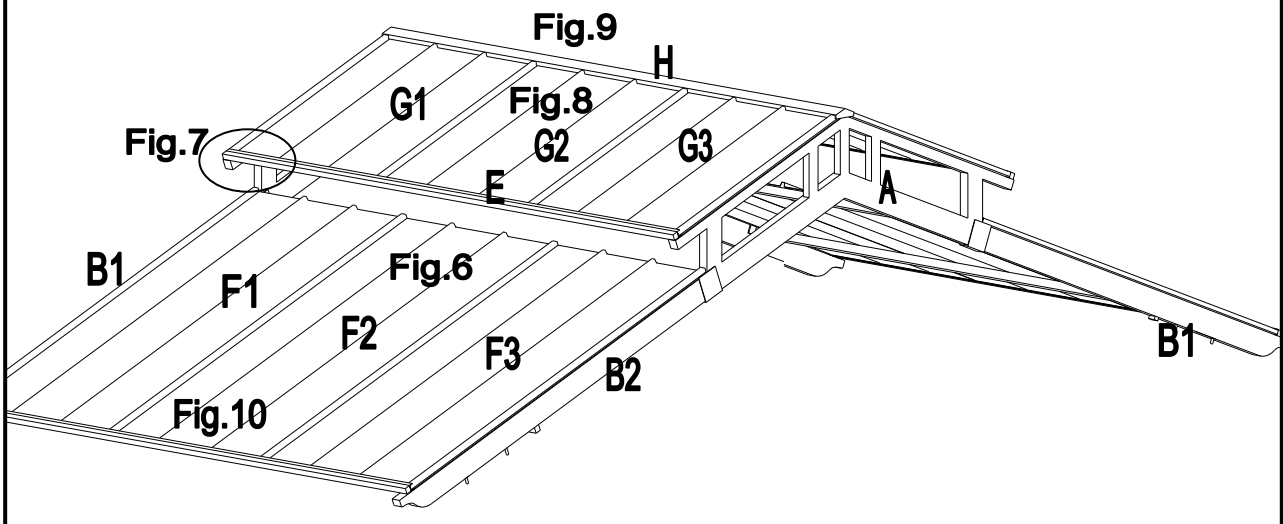


Fig.6

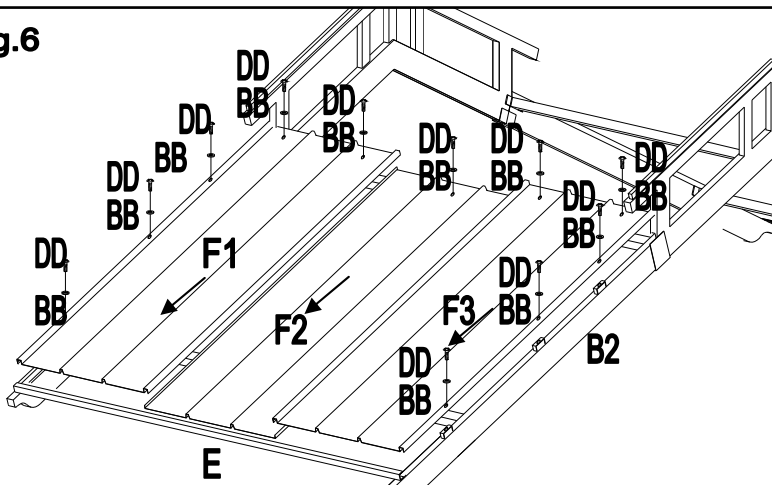


Fig 6:

Insert lower end of Big Cover 2 (F2) into Cover Supporting Bar (E), then tighten Upper end of Big Cover 2 (F2) to Upper Connection Pole (C1), and tighten them by Bolts (DD) and Flat Washer (BB).

Insert the lower end of Big Cover (F1&F3) into the Cover Supporting Bar (E); tighten the upper end and side by Bolt (DD) and Flat Washer (BB).

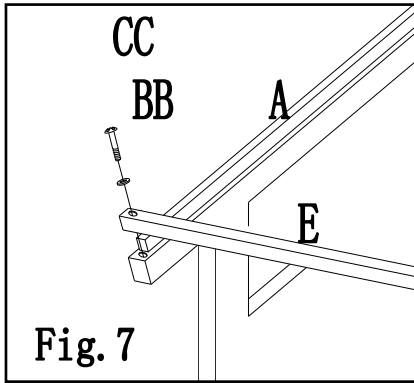


Fig 7:

Tighten Cover Supporting Bar (E) on Top Screen (A) by Bolt (CC) and Flat Washer (BB).

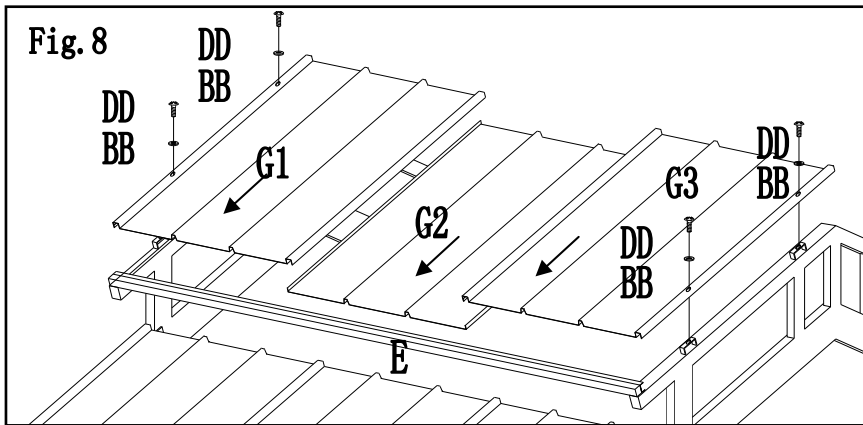


Fig 8:

Insert the lower end of Small Cover 2 (G2) into Cover Supporting Bar (E). Insert the lower end of Small Cover 1&3 (G1&G3) into Cover Supporting Bar (E), tighten the sides by Bolt (DD) and Flat Washer (BB).

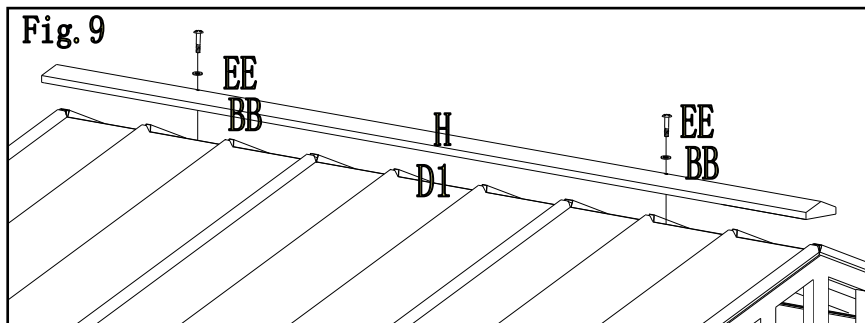


Fig 9:

Tighten Cover Panel (H) to Top Connection Pole (D1) by Bolt (EE) and Flat Washer (BB)..

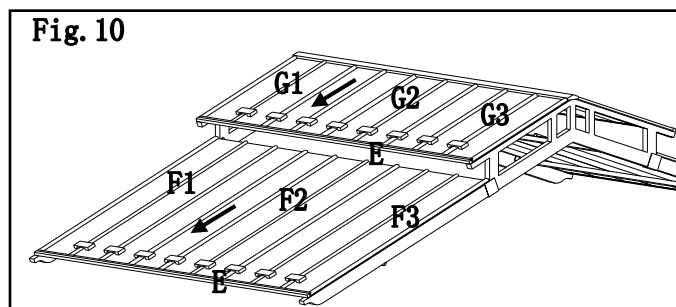
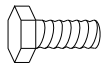
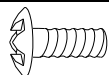
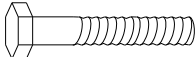
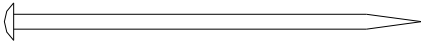


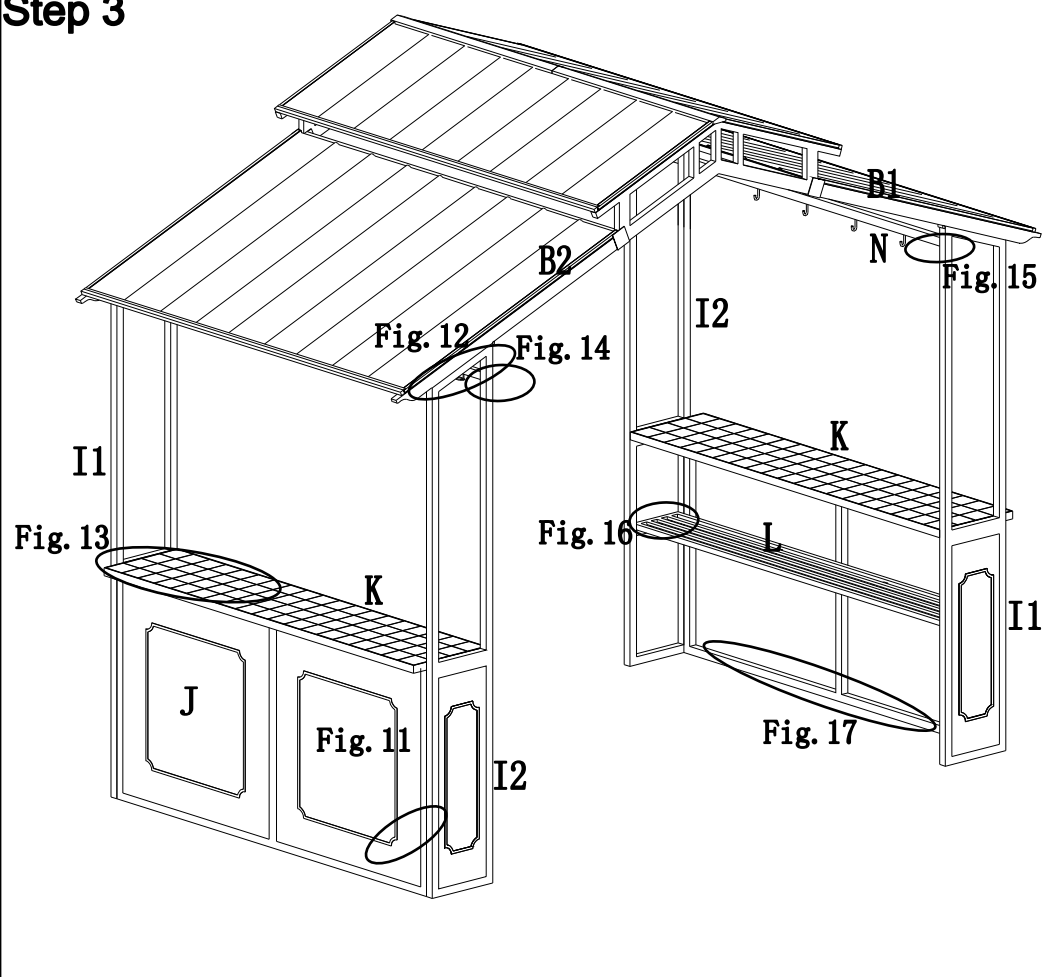
Fig 10:

Insert Cover Panel presser (O) into Cover Supporting Bar (E) to make Cover Panel even.

Hardware Pack 3

AA	Bolt M6X15	16 PCS	
BB	Flat Washer M6	40 PCS	
DD	Bolt M6X15	16PCS	
JJ	Bolt M6X45	8 PCS	
II	Ground Stake $\Phi 8 \times 180$	8 PCS	

Step 3



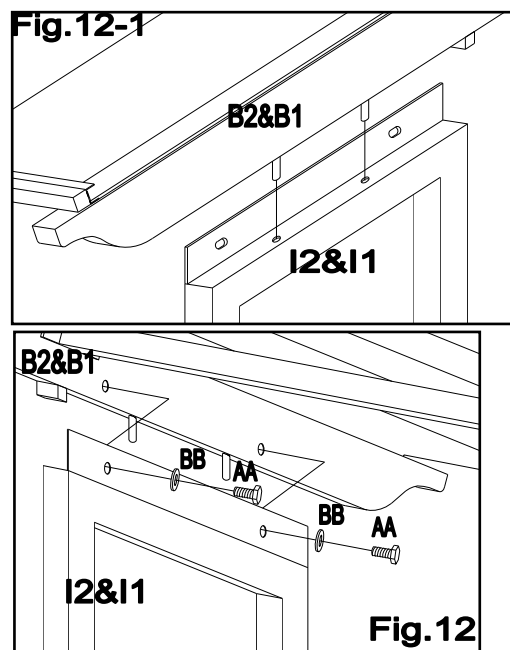
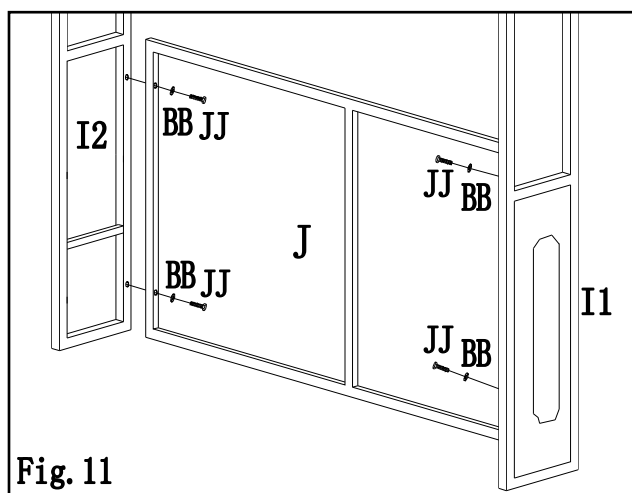


Fig 11: Assemble Post 1&2 (I1&I2) to Screen (J) by Bolt (JJ) and Washer (BB).

Fig 12-1: Put up the assembled part, insert Tilt Beam (B1) and (B2) into the hole of Post (I1&I2).

Fig 12: Connect Post (I1&I2) with Tilt Beam (B1), (B2) by using Screw (AA) and Flat Washer (BB).

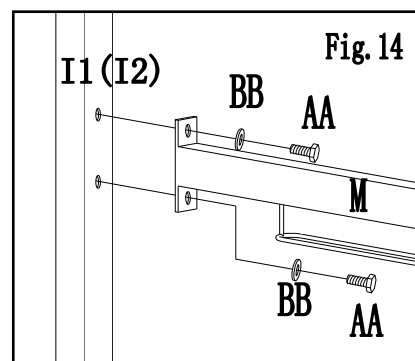
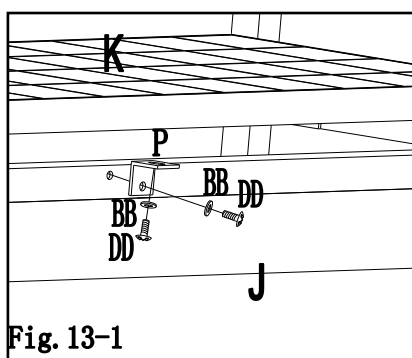
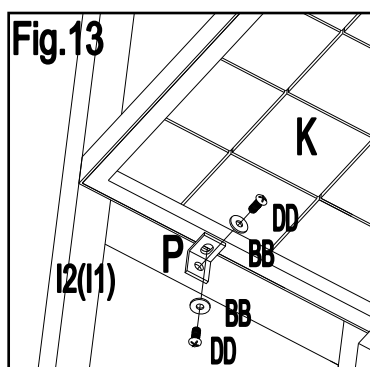


Fig 13: Put Table Top (K) on the assembled Screen, and fix it on Post 1&2 (I1&I2) by Corner Slice (P), Bolt (DD) and Washer (BB).

Fig 13-1: Then fix Table Top (K) on the Screen (J) by Corner Slice (P), Bolt (DD) and Washer (BB).

Fig 14: Fix Hanger Bar (M) on Post(I1&I2) by Bolt(AA) and Washer(BB).

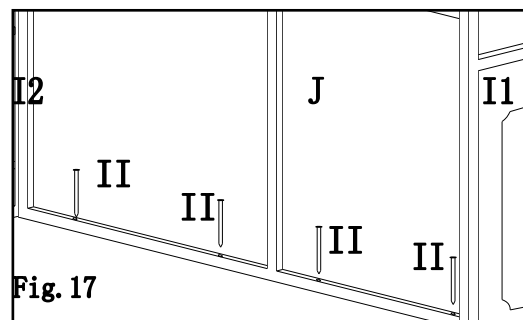
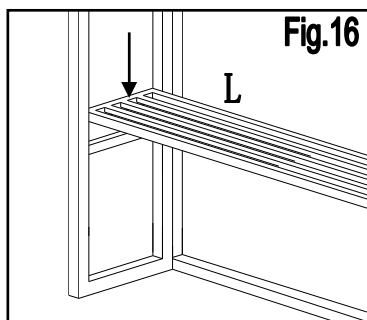
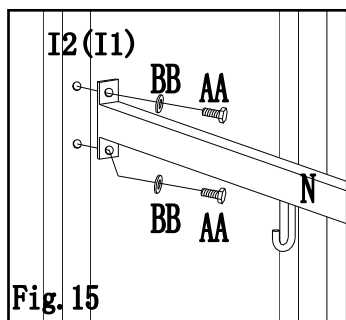


Fig 15: Fix Hook Rack (N) on Post 1&2 (I1&I2) by Bolt (AA) and Washer (BB).

Fig 16: Put (L) on the Post.

Fig 17: Fix the gazebo on the ground by Ground Stake (II).

Care & Maintenance

Steel components of garden accessories and furniture are treated with rust inhibiting paint. However, due to the nature of steel, surface oxidation (rusting) will occur if this protective coating is scratched.

To minimize this condition, it is recommended that care be taken when assembling and handling the product, in order to prevent the paint from being scratched.

Limited Warranty:

Sunjoy Industries warrants to the original purchaser that this item is free from defects in workmanship and materials for a period of 1 year from the date of purchase, provided the item was factory-sealed at the time of purchase and is maintained with care and used only for personal, residential purposes. Should any manufacturing defect arise within this warranty period, Sunjoy Industries will repair or replace (at our option) any defective merchandise upon proof of purchase; however, transportation and delivery costs, as well as payments to a third party for assembly or disassembly of the item, remain the responsibility of the purchaser. A purchaser of an "open box," previously-returned, or "clearance" item, as well as original purchasers outside of the warranty period, may obtain replacement parts from Sunjoy Industries for products in current production, at nominal cost.

Exclusions:

Items used for commercial, contract, or other non-residential purposes, or items damaged due to acts of nature, vandalism, misuse, or improper assembly are not covered. Corrosion or rusting of hardware is not covered. Proof of purchase (dated register receipt) is required for warranty claims. Warranty is to the original purchaser and is non-transferable. Any replacement of warranted items will be in the original style and color, or a similar style and color if the original is unavailable or has been discontinued. As some states do not allow exclusions or limitations on an implied warranty, the above exclusions and limitations may not apply. This warranty gives you specific rights, and you may also have other rights, which vary from state to state.